

# Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

CEM I 42.5 N-SR3 LH/LA (Infracement)



EPD-Global

**Owner of the declaration**  
SCHWENK Sverige AB

**Product**  
CEM I 42.5 N-SR3 LH/LA (Infracement)

**Declared unit**  
1 tonne

**This declaration is based on Product Category Rules**  
EN 15804:2012+A2:2019 serves as core PCR  
EN 16908:2017 Cement and building lime

**Program operator**  
EPD-Global

**Declaration number**  
NEPD-11795-11728

**Issue date**  
11.07.2025

**Latest revision**  
v1.1 Date: 16.12.2025

**Valid to**  
11.07.2030

**EPD software:**  
LCA.no EPD generator ID: 1358551

## General information

### Product

CEM I 42.5 N-SR3 LH/LA (Infracement)

### Program operator

EPD-Global  
Post Box 5250 Majorstuen, 0303 Oslo, Norway  
Phone: +47 977 22 020  
web: [www.epd-global.com](http://www.epd-global.com)

### Declaration number

NEPD-11795-11728

### This declaration is based on Product Category Rules

EN 15804:2012+A2:2019 serves as core PCR  
EN 16908:2017 Cement and building lime

### Statement of liability

The owner of the declaration shall be liable for the underlying information and evidence. EPD-Global shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

### Declared unit

1 tonne CEM I 42.5 N-SR3 LH/LA (Infracement)

### Declared unit with option

A1-A3, A4

### Functional unit

### General information on verification of EPD from EPD tools

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Global's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Global, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Global's General Programme Instructions for further information on EPD tools

### Verification of EPD tool

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPD-Global's procedures and guidelines for verification and approval of EPD tools.

Third party verifier

Ellen Soldal, Norsus AS

(no signature required)

### Owner of the declaration

SCHWENK Sverige AB  
Contact person: Urs Müller  
Phone: +46 40-31 75 52  
e-mail: urs.mueller@schwenk.com

### Manufacturer

SCHWENK Latvija SIA

### Place of production

SCHWENK Latvija SIA  
Rupnica iela 10  
LV – 3851 Broceni, Latvia

### Management system

ISO 9001 – certifikat 1689ISO 14001 – certifikat 1689MISO 27001 – certifikat 1689I

### Organisation no

556089-9287

### Issue date

11.07.2025

### Valid to

11.07.2030

### Year of study

2024

### Comparability

EPDs of construction products may not be comparable if they do not comply with EN 15804 and are seen in a building context.

### Development and verification of EPD

The declaration is created using EPD generator v2025.09, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD-Global. NEPDT16

Developer of EPD Urs Mueller

Reviewer of company-specific input data and EPD Lars Busterud

### Approved

Håkon Hauan, CEO EPD-Global

## Product

### Product description

Infracement is a hydraulic binder, which is sulfate resistant, low in alkalis and with a moderate heat development. It can be used as a binder for concretes where sulfate resistance and low alkali levels are required. Other applications include concrete prefab products, binder in dry mortars and for ground stabilization.

### Product specification

Portland cement.

Materials	Value	Unit
Cement clinker	95-100	%
Minor constituents	0-5	%

### Technical data

CEM I 42.5 N-SR 3 MH/LA

Further technical information can be found at [www.schwenk.se](http://www.schwenk.se) and [www.schwenk.lv](http://www.schwenk.lv)

### Market

Latvia, Estonia, Sweden (sold as Infracement)

### Reference service life, product

Depending on the area of use

### Reference service life, building or construction works

-

## LCA, Calculation rules

### Declared unit

1 tonne CEM I 42.5 N-SR3 LH/LA (Infracement)

### Cut-off criteria

All major raw materials and all the essential energy are included. The production processes for raw materials and energy flows with very small amounts (less than 1%) may not be included. These cut-off criteria do not apply for hazardous materials and substances.

### Allocation

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. For co-products, an economic allocation is carried out. Furthermore, the processing, when applicable, and transportation of the co-product are included in this analysis.

### Data quality

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs in accordance with EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

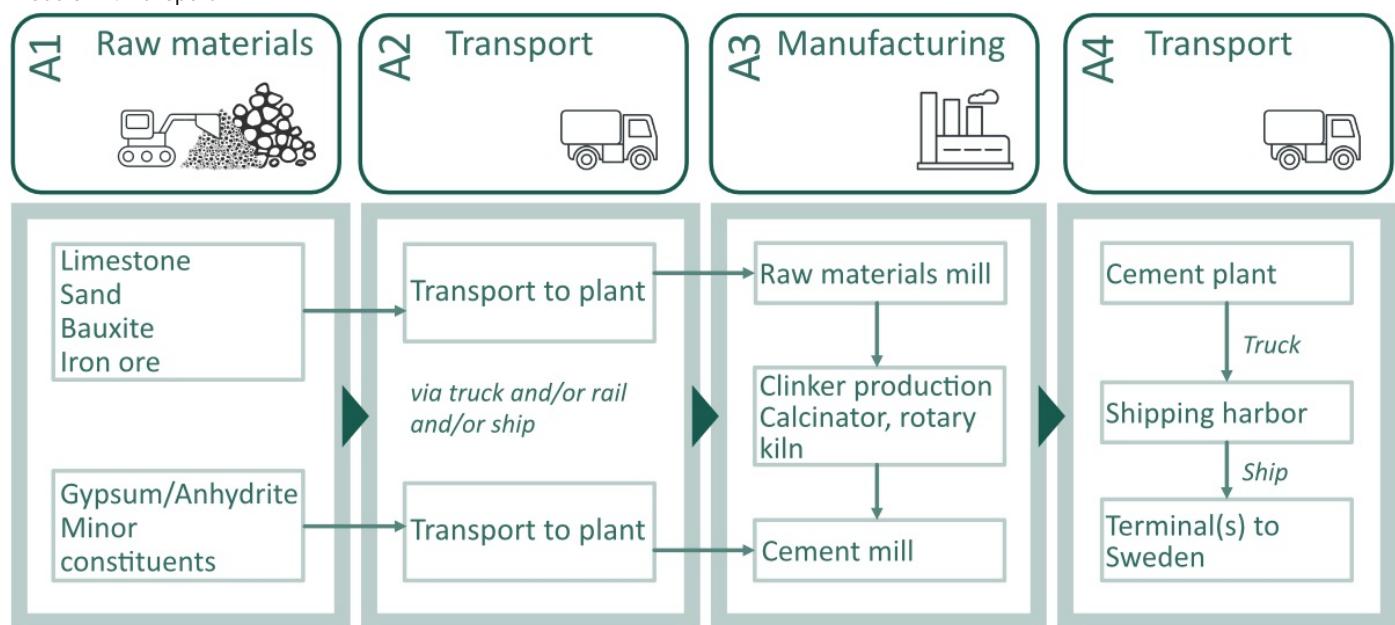
Materials	Source	Data quality	Year
Additives	ecoinvent 3.6	Database	2019
Aggregate	ecoinvent 3.6	Database	2019
Aggregate	LCA.no	Database	2024
Energy from primary fuels, Fossil	ecoinvent 3.10	Database	2023
Raw materials, Mineral	ecoinvent 3.6	Database	2019
Raw materials, Mineral	LCA.no	Database	2024

## System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage				Construction installation stage		Use stage					End of life stage				Beyond the system boundaries	
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recov- Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND	MND

### System boundary

Type of the EPD: cradle to gate (A1 – A3) with option A4. The applied system boundaries cover the production of cement including carbon capture and storage up to the finished product at the factory gate. The product stage includes: - Module A1: Extraction and processing of raw materials - Module A2: Transport of raw materials to the factory gate - Module A3: Clinker and cement production The construction process stage includes: - Module A4: Transport



### Additional technical information

Emissions from stage A4 (transport) in "LCA: Results" was calculated based on the transport from Broceni, Latvia via Liepaja, Latvia to the terminal in Västerås, Sweden.

A4-results from Broceni, Latvia via Liepaja, Latvia to other terminals are as follows:

- to Halmstad, Sweden = 24 kgCO2eq per t cement

## LCA, Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation, incl. return (%)	Distance (km)	Fuel/Energy Consumption	Unit	Value (l/t)
Ship, Cement boat	50.0 %	409.00	0.005	l/tkm	2.05
Truck, over 32 tonnes, EURO 6	53.3 %	110.00	0.023	l/tkm	2.53

## LCA, Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact		Indicator	Unit	A1-A3	A4
	GWP-total	kg CO <sub>2</sub> -eq	5.71E+02	1.59E+01	
	GWP-fossil	kg CO <sub>2</sub> -eq	5.71E+02	1.59E+01	
	GWP-biogenic	kg CO <sub>2</sub> -eq	5.59E-01	5.39E-03	
	GWP-luluc	kg CO <sub>2</sub> -eq	7.72E-02	5.35E-03	
	ODP	kg CFC11 -eq	1.44E-05	3.54E-06	
	AP	mol H <sup>+</sup> -eq	2.19E+00	2.21E-01	
	EP-FreshWater	kg P -eq	4.21E-03	9.38E-05	
	EP-Marine	kg N -eq	7.68E-01	4.93E-02	
	EP-Terrestrial	mol N -eq	8.51E+00	5.54E-01	
	POCP	kg NMVOC -eq	2.08E+00	1.54E-01	
	ADP-minerals&metals <sup>1</sup>	kg Sb-eq	6.59E-04	1.97E-04	
	ADP-fossil <sup>1</sup>	MJ	1.45E+03	2.37E+02	
	WDP <sup>1</sup>	m <sup>3</sup>	6.76E+04	1.37E+02	

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption

"Reading example: 9.0 E-03 = 9.0\*10-3 = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.

### Remarks to environmental impacts

The LCA results in the EPD are calculated using a specific methodological approach for accounting energy resources, see the additional requirements section for more information. In this EPD the following approach was used: Location-based approach.

The core GWP indicators declared do not include the emissions from the combustion of waste fuels (GWP, net). The waste status of the waste-based fuels has been proven. The GWP indicators including the emissions from the combustion of waste fuels (GWP, gross) are reported separately in this EPD under "Additional Environmental Information".

### Additional environmental impact indicators

Indicator	Unit	A1-A3	A4
	PM	Disease incidence	9.76E-06 8.80E-07
	IRP <sup>2</sup>	kgBq U235 -eq	5.46E+00 1.03E+00
	ETP-fw <sup>1</sup>	CTUe	1.62E+03 1.56E+02
	HTP-c <sup>1</sup>	CTUh	5.36E-08 0.00E+00
	HTP-nc <sup>1</sup>	CTUh	6.12E-07 1.10E-07
	SQP <sup>1</sup>	dimensionless	8.26E+02 1.89E+02

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9.0 E-03 = 9.0\*10-3 = 0.009"

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator.
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

## Resource use

Indicator	Unit	A1-A3	A4
	PERE	MJ	3.00E+02 2.36E+00
	PERM	MJ	0.00E+00 0.00E+00
	PERT	MJ	3.00E+02 2.36E+00
	PENRE	MJ	1.36E+03 2.37E+02
	PENRM	MJ	9.33E+01 0.00E+00
	PENRT	MJ	1.45E+03 2.37E+02
	SM	kg	4.53E+00 0.00E+00
	RSF	MJ	1.51E+03 8.39E-02
	NRSF	MJ	1.57E+03 3.35E-01
	FW	m³	4.99E-01 2.00E-02

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9.0 E-03 = 9.0\*10-3 = 0.009"

**End of life - Waste**

Indicator	Unit	A1-A3	A4
☒ HWD	kg	8.78E-01	1.11E-02
☒ NHWD	kg	2.73E+01	1.36E+01
☒ RWD	kg	6.04E-03	1.64E-03

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

"Reading example: 9.0 E-03 = 9.0\*10-3 = 0.009"

**End of life - Output flow**

Indicator	Unit	A1-A3	A4
☒ CRU	kg	0.00E+00	0.00E+00
☒ MFR	kg	5.63E-05	0.00E+00
☒ MER	kg	2.13E-06	0.00E+00
☒ EEE	MJ	1.30E-04	0.00E+00
☒ EET	MJ	1.59E-03	0.00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

"Reading example: 9.0 E-03 = 9.0\*10-3 = 0.009"

**Biogenic Carbon Content**

Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0.00E+00
Biogenic carbon content in accompanying packaging	kg C	0.00E+00

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO<sub>2</sub>

## Additional requirements

### Transparent reporting of energy

The table below presents GWPtotal values for energy resources used in the manufacturing phase (A3), calculated with both the location-based and market-based approach. This information is provided for transparency, allowing EPD users to understand the impact of these methodological choices. In this EPD, the following methodology was used in the main results: Location-based approach.

Energy source	Data source	Amount	Unit	GWP-total [kg CO <sub>2</sub> -eq/unit]	SUM [kg CO <sub>2</sub> -eq]
<b>Location based approach</b>					
Electricity, Latvia (kWh)	ecoinvent 3.6	104.75	kWh	0.54	56.57
<b>Market based approach</b>					

### Dangerous substances

The product contains no substances given by the REACH Candidate list.

### Indoor environment

Not relevant.

## Additional Environmental Information

### Additional environmental impact indicators required in NPCR Part A for construction products

Indicator	Unit	A1-A3	A4
GWP-IOBC	kg CO <sub>2</sub> -eq	5.71E+02	1.59E+01

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

### Additional GWP indicators in accordance with cPCR and more transparent reporting related to CCS

Indicator	Unit	A1-A3
GWP-total, gross	kg CO <sub>2</sub> -eq	7.06E+02
GWP-fossil, gross	kg CO <sub>2</sub> -eq	7.05E+02
GWP-biogenic, gross	kg CO <sub>2</sub> -eq	5.59E-01
GWP-luluc, gross	kg CO <sub>2</sub> -eq	7.72E-02
GWP-total, net	kg CO <sub>2</sub> -eq	5.71E+02
GWP-fossil, net	kg CO <sub>2</sub> -eq	5.71E+02
GWP-biogenic, net	kg CO <sub>2</sub> -eq	5.59E-01
GWP-luluc, net	kg CO <sub>2</sub> -eq	7.72E-02
CWRS	kg CO <sub>2</sub> -eq	0.00E+00
CWNRS	kg CO <sub>2</sub> -eq	1.35E+02
CC	kg CO <sub>2</sub>	4.80E+02
CCS	kg CO <sub>2</sub>	0.00E+00

GWP-total, gross = Global Warming Potential total, gross (GWP-fossil, gross + GWP-biogenic, gross + GWP-luluc); GWP-fossil, gross = Global Warming Potential fossil, gross; GWP-biogenic, gross = Global Warming Potential biogenic, gross; GWP-luluc = Global Warming Potential land use and land use change; GWP-total, net = Global Warming Potential total, net (GWP-total, gross minus CWRS and CWNRS); GWP-fossil, net = Global Warming Potential fossil, net (GWP-fossil, gross minus CWNRS); GWP-biogenic, net = Global Warming Potential biogenic, net (GWP-biogenic, gross minus CWRS); CWRS = Emissions from combustion of waste from renewable sources; CWNRS = Emissions from combustion of waste from non-renewable sources; CC = Emissions from decarbonization of limestone in clinkering (process emissions, clinker); CCS = Amount of carbon reductions from carbon capture and storage considered in the main results of the EPD

## Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.  
 ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.  
 EN 15804:2012+A2:2019 Environmental product declaration - Core rules for the product category of construction products.  
 ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.  
 NPCR Part A: Construction products and services. Ver. 2.0. April 2021, EPD-Norge.  
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 ecoinvent v3, Allocation, cut-off by classification, Swiss Centre of Life Cycle Inventories.  
 General Program Instruction for The Norwegian EPD-Foundation, Version 4, 2024  
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 LCA.no (2025) EPD generator for CEN PCR EN 16908:2017 Cement and building lime - Background information for PCR application and LCA data, LCA.no November 2025

 Powered by EPD-Norway	<b>Program operator and publisher</b> EPD-Global Postboks 5250 Majorstuen, 0303 Oslo, Norway	Phone: +47 977 22 020 e-mail: post@epd-norge.no web: www.epd-global.com
	<b>Owner of the declaration</b> SCHWENK Sverige AB c/o Regus, Hylie Boulevard 34, S-215 35 Hylie, Sweden	Phone: +46 40-31 75 52 e-mail: urs.mueller@schwenk.com web: https://www.schwenk.de/en/schwenk-sverige/
	<b>Author of the Life Cycle Assessment</b> LCA.no AS Dokka 6A, 1671 Kråkerøy, Norway	Phone: +47 916 50 916 e-mail: post@lca.no web: www.lca.no
	<b>Developer of EPD generator</b> LCA.no AS Dokka 6A, 1671 Kråkerøy, Norway	Phone: +47 916 50 916 e-mail: post@lca.no web: www.lca.no
	ECO Platform ECO Portal	web: www.eco-platform.org web: ECO Portal